

Oil Capacity and Torque Specifications

inch pounds
(ft. lbs.)



PUMP SERIES	OIL CAPACITY	HEAD	PISTON NUT	REAR COVER	SIDE COVER	VALVE CAP	CON RODS
XJ/SJ SERIES	4.5 oz	443 (37)	N/A	228 (19)	N/A	443 (37)	N/A
XT SERIES							
FLAT COVER ≤1740 PSI	8 oz	89 (7.5)	106 (8.8)	48 (4.0)	N/A	300 (25)	N/A
EXT. COVER ≥1740 PSI	10 oz	137 (11)	106 (8.8)	48 (4.0)	N/A	300 (25)	N/A
XRC SERIES	15 oz	217 (18)	106 (8.8)	89 (7.5)	217 (18)	478 (40)	71 (5.9)
XM / SXM / GXMV SERIES	14 oz	133 (11)	106 (8.8)	106 (8.8)	N/A	442 (37)	N/A
XW / SXW SERIES	32 oz	442 (37)	106 (8.8)	89 (7.5)	217 (18)	602 (50)	89 (7.5)
RK / RKSS / GRKV SERIES	15 oz	217 (18)	106 (8.8)	89 (7.5)	217 (18)	478 (40)	N/A
XMA-SS SERIES	14 oz	80 (6.6)	106 (8.8)	106 (8.8)	N/A	443 (37)	N/A

OIL	OIL CHANGE
AR64516	<ul style="list-style-type: none"> • First change after 50 hours of use. • Then every 500 hours. • This oil is specially formulated to provide correct lubrication properties for our pumps. No other oil is factory approved for these pumps.
AR64545 XJ/SJ Series ONLY	<ul style="list-style-type: none"> • Do <u>NOT</u> change oil. Use oil only to add if low. • This oil is specially formulated for the demands of the XJ and SJ pump series. No other oil is factory approved for these pumps.