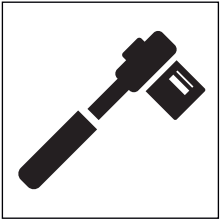


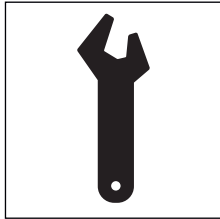


INSTALLATION OF P40 COLLECTOR RETROFIT KIT FOR GAS ENGINES

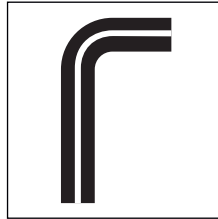
TOOLS REQUIRED



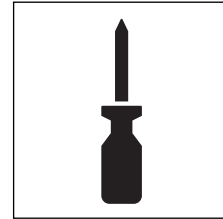
13mm & 14mm
Socket



13mm & 14mm
Wrench



6mm Hex Key



#8 Phillip's Head
Screwdriver

COMPONENTS INCLUDED



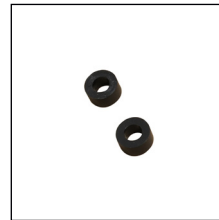
Collector (1)
10002-14670-R



Regulator (1)
42001-00838



Foot (1)
00071-05557

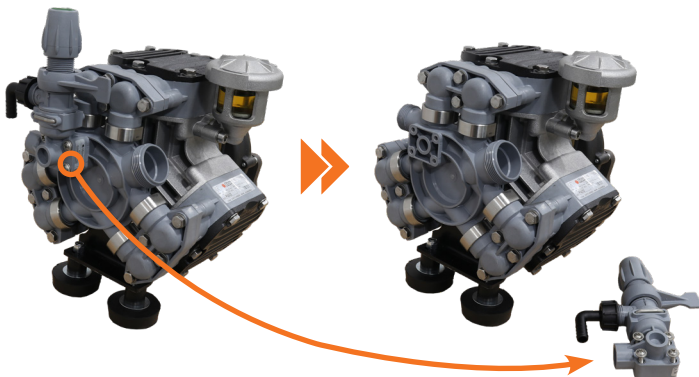


Spacers (2)
33-103009

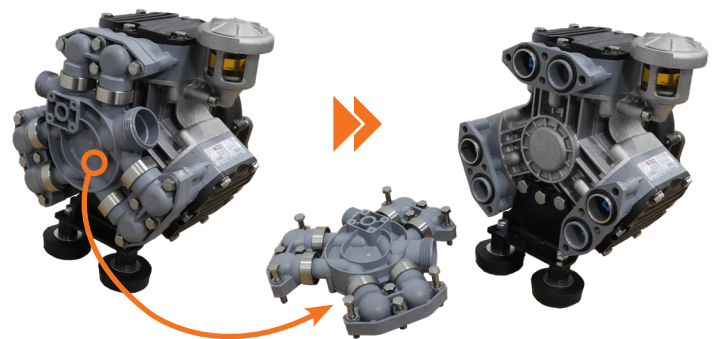


3" Hex Bolts (6)
33-100110

STEP 1. With a Phillip's Head screwdriver, remove the 4 screws holding the existing regulator to the pump.
NOTE: This regulator will no longer be used.



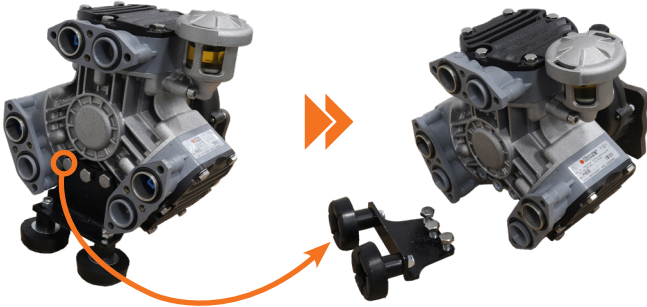
STEP 2. With a 13mm Socket, remove the 12 bolts holding the existing collector to the pump. Save these bolts for installing the new collector. **NOTE:** Be sure the o-rings and pistons remain inside the cylinders.



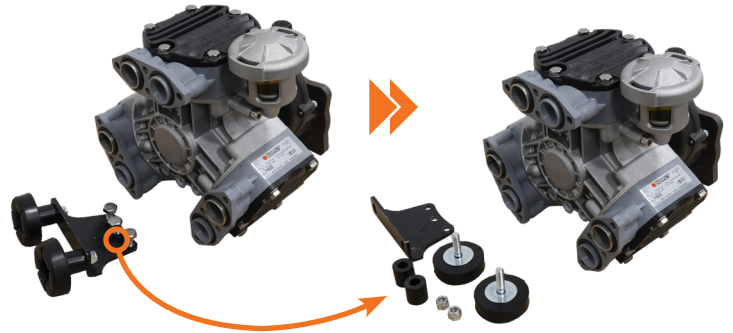


ASSEMBLY AND INSTALLATION OF P40 COLLECTOR RETROFIT KIT

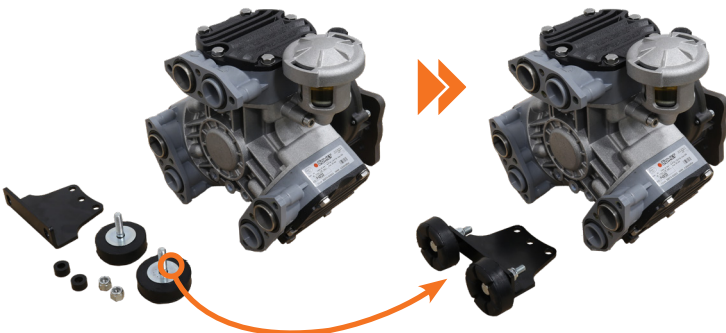
STEP 3. With a 14mm Socket, remove the 3 bolts holding the existing foot to the pump. **NOTE: Save these bolts to the side for installing the new foot.**



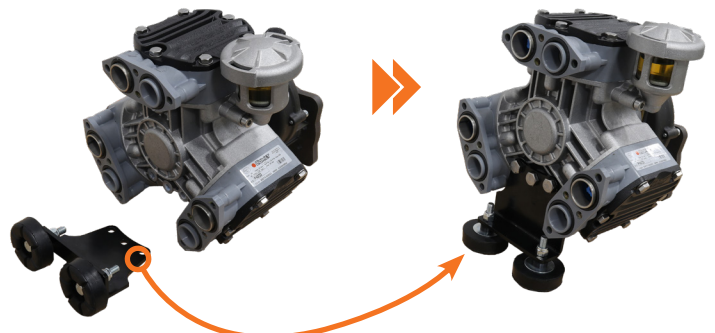
STEP 4. With a 14mm Socket, disassemble the foot, saving the rubber pads and nuts for assembling the new foot. **NOTE: the large spacers and shorter steel foot will no longer be used.**



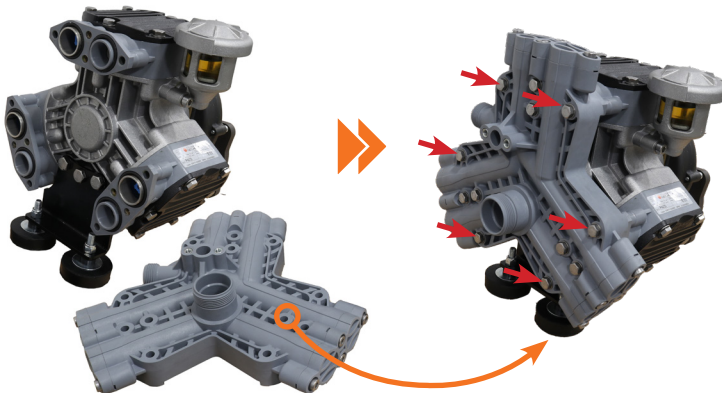
STEP 5. Assemble the new Foot with the shorter spacers and taller steel plate using a 14mm Socket. **NOTE: The rubber pads bolt to the small, folded end.**



STEP 6. Using the bolts from Step 3, install the new Foot onto the pump with 14mm Socket. **NOTE: The fold of the steel plate will be facing out, away from the pump.**



STEP 7. With a 13mm Socket, install the new collector using the bolts saved from Step 2. **NOTE: Be sure to orient the Collector as shown. Bolts marked with arrows may need to be replaced with 3" Hex Bolts.**



STEP 8. With a 6mm Hex Key, install the new Regulator. **NOTE: Be sure to orient the regulator as shown below.**

