

BRASS SAE 45° FLARE FITTINGS (B45SAE)

Applications:

LP-Gas, Natural Gas, Refrigeration, Power Steering, Gasoline. Used with Copper, aluminum, and Welded Steel Hydraulic Tube that can be flared. Use long nut for vibration, forged for extreme cold.

40 - 50 SERIES

Assembly:

- Cut tube square and deburr
- Slide nut onto tubing with threaded end of nut toward tubing end.
- Properly flare tube end using 45° Flare Tool.
- Pull nut forward and hand thread fitting until firmly seated
- Wrench tighten (use 2 wrenches) until solid
- Turn nut 1/6 additional turn (1 hex flat) to seal

