

STEEL REUSABLE END FITTINGS FOR 100R2-AT (SRT2)

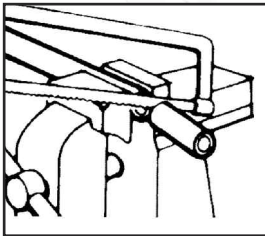
Applications:

Steel Reusable Hose Ends for use with S.A.E. 100R2-AT (NON-SKIVE) hose.
High pressure service in the handling of most hydraulic fluids, gasoline, diesel fuels, lubricating oils and water.

Working Temperature: -40°F to +250°F, -40°C to +121°C

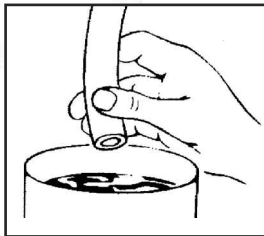
Working Pressure: Are hose size dependant.

ASSEMBLY INSTRUCTIONS FOR NON-SKIVE S.A.E. 100R1, 100R2 & 100R5 STEEL REUSABLE HOSE ENDS



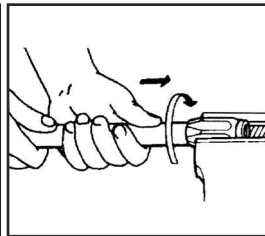
STEP 1

Using a fine-toothed saw or cut-off wheel, cut the hose square to the desired length. Clean hose with air pressure to remove dust particles.



STEP 2

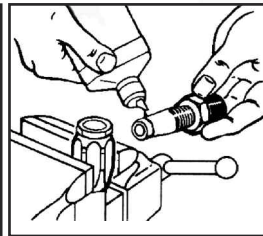
Dip the end of the hose into a lubricant. Use a light viscosity oil (S.A.E. 10 or 20)



STEP 3

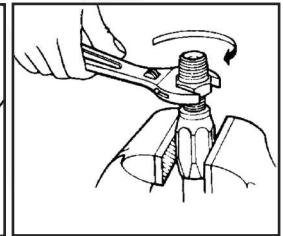
Turn the hose counterclockwise into the socket until the hose bottoms.

IMPORTANT: Back the hose off at least 1/2 turn, check to be sure that there is a gap of 1/32" to 1/16" between the hose end and the shoulder on the inside of the socket. Failure to provide this gap may cause cracking of the socket.



STEP 4

Dip the nipple end into a lubricant. Refer to step 2. (Light weight oil S.A.E. 10 or 20).



STEP 5

Turn the stem clockwise into the hose and socket until the stem hex shoulders against the ferrule.

CAUTION: Larger diameter hose is subject to "Neck Down" during cut-off operations. This condition does not allow the nipple to be pushed into the hose. When this happens, that portion of the hose I.D. must be chamfered with a sharp knife, just enough to allow the nipple to be pushed into the hose. Be sure to remove the cut-off rubber from the assembly.